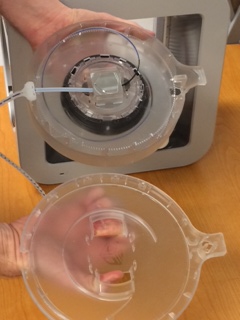
**Unclogging a Cube3 Cartridge**



Please open the Cube3 Cartridge. This may take some force but it will pop open. If damage occurs we can replace the cartridge.



Next, load the cartridge into the printer. Select the test print and allow the printer to start the print. Slide the plastic guide tube away from the bottom of the gear plate. When the print begins, start to push the filament through the gears as pictured below.



After the filament starts to feed on its own, you may allow it to finish the test print.